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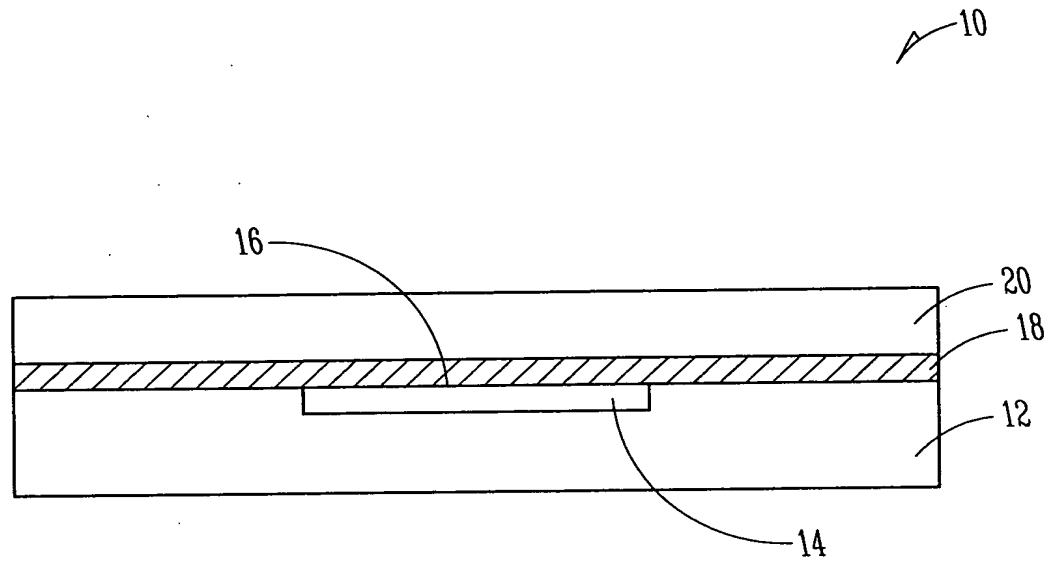


FIG. 1

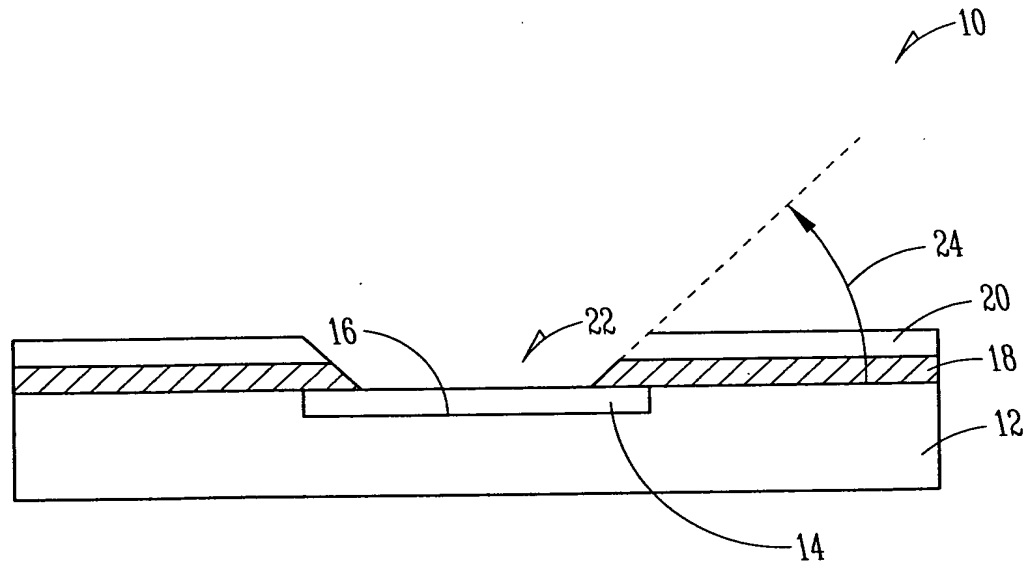


FIG. 2

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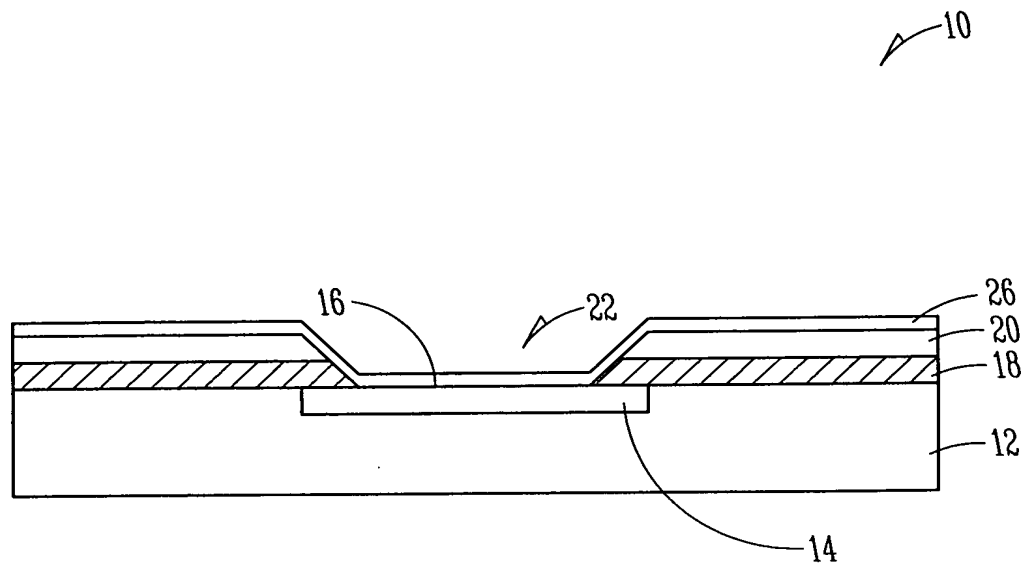


FIG. 3

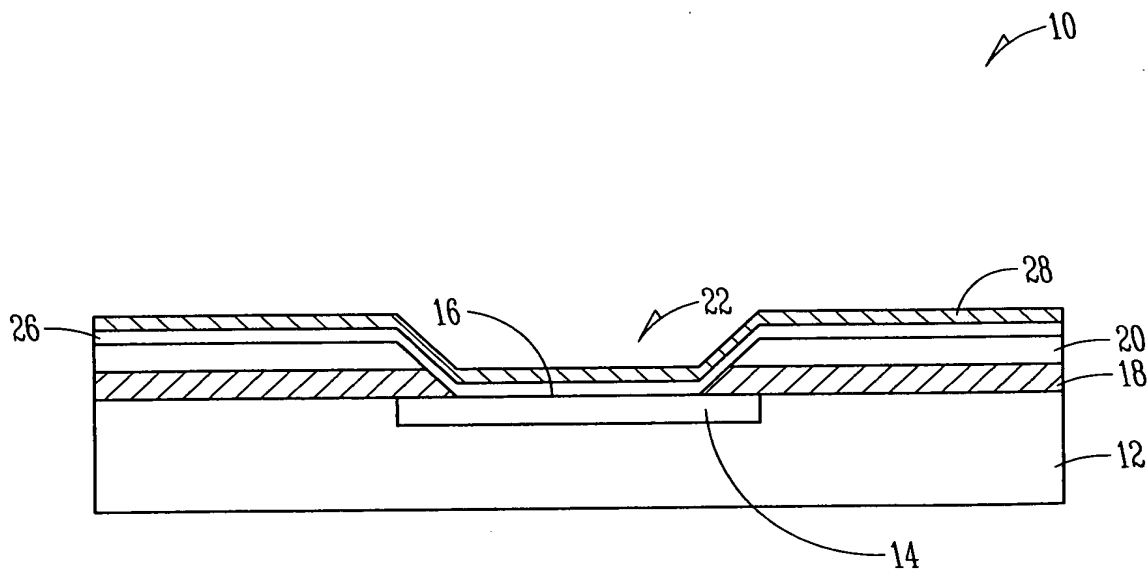


FIG. 4

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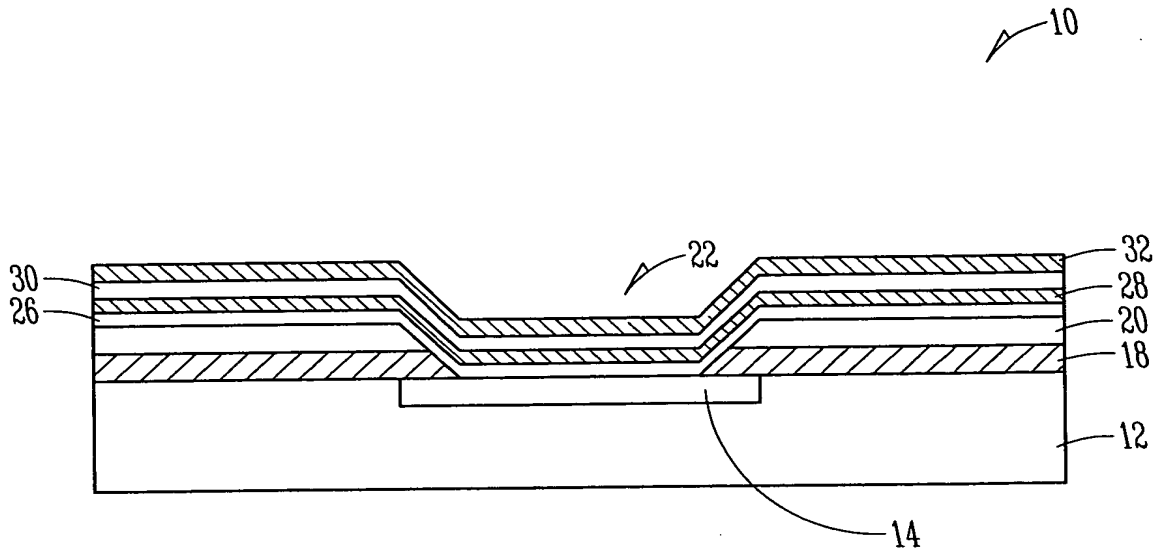


FIG. 5

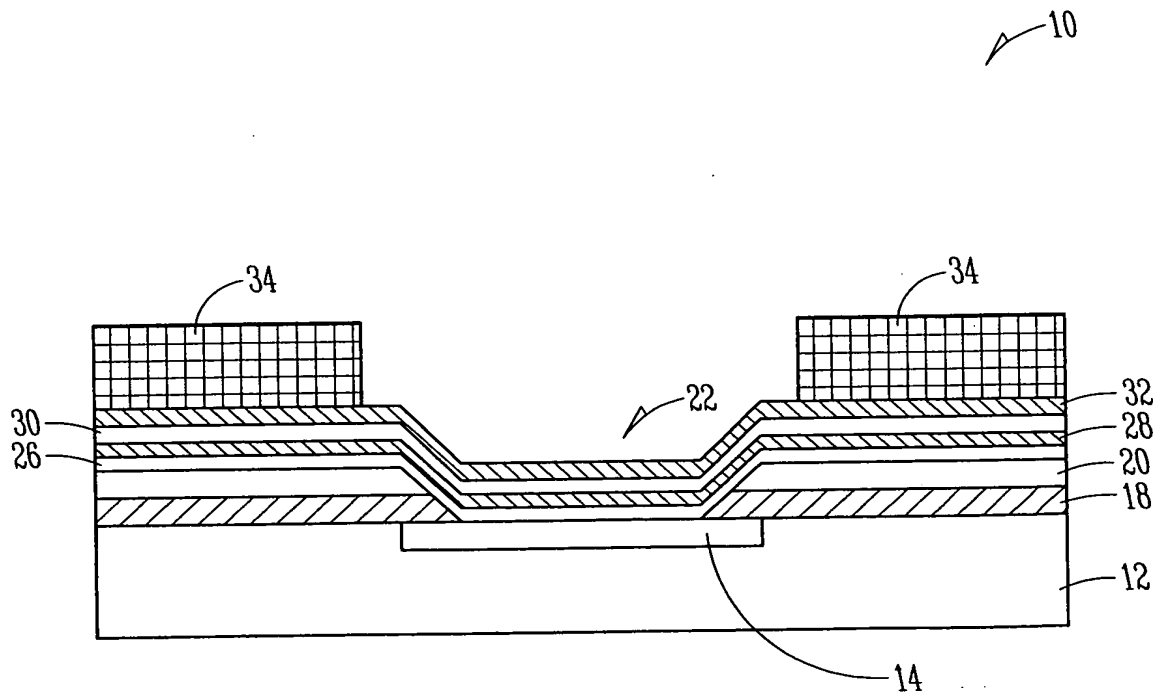


FIG. 6

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STACK, BALL-LIMITING METALLURGY AND METHOD MAKING SAME  
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 DOCKET NO.: 884.523US1

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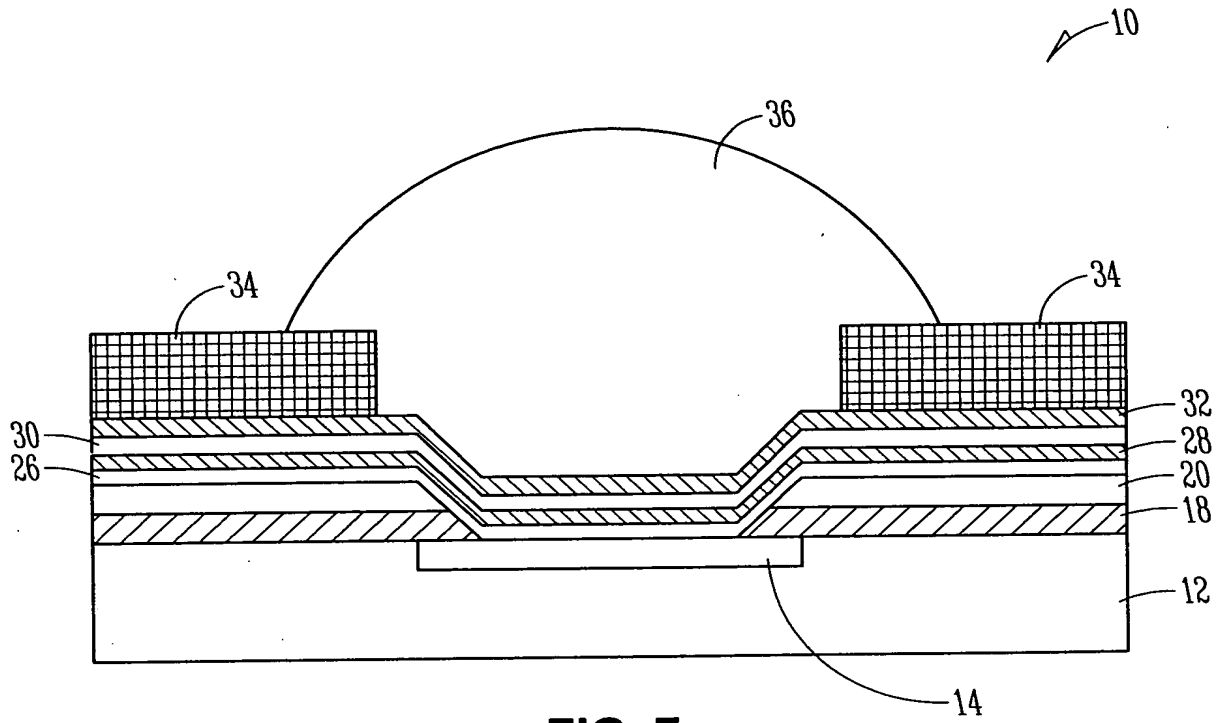


FIG. 7

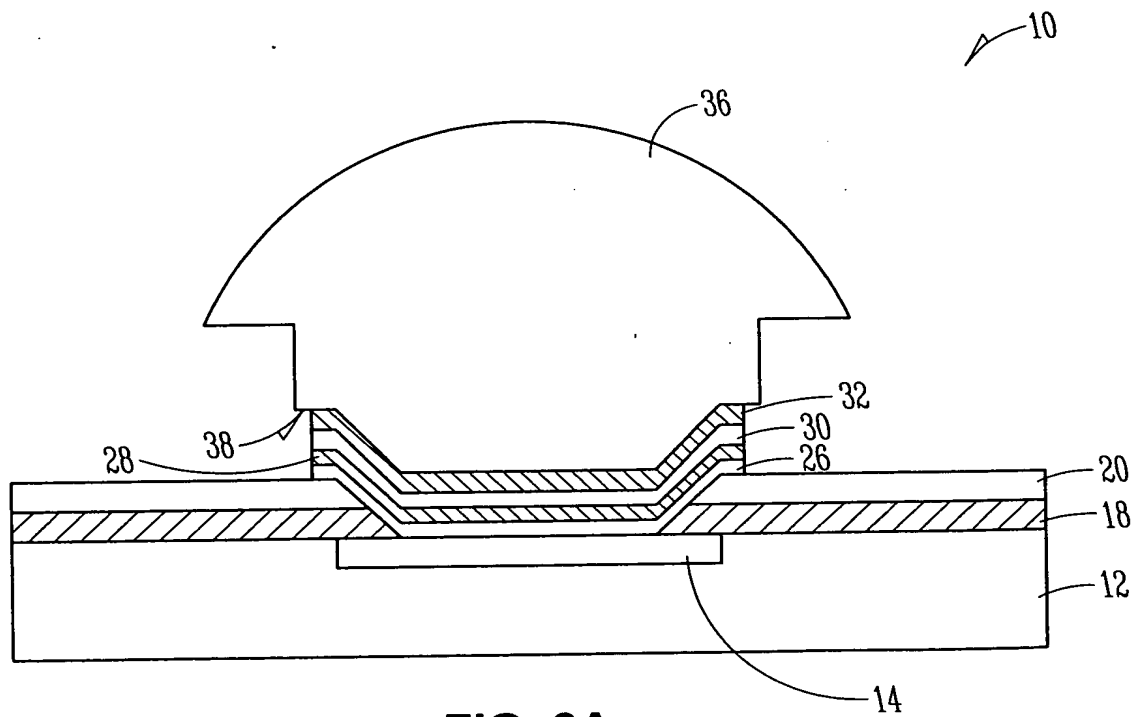


FIG. 8A

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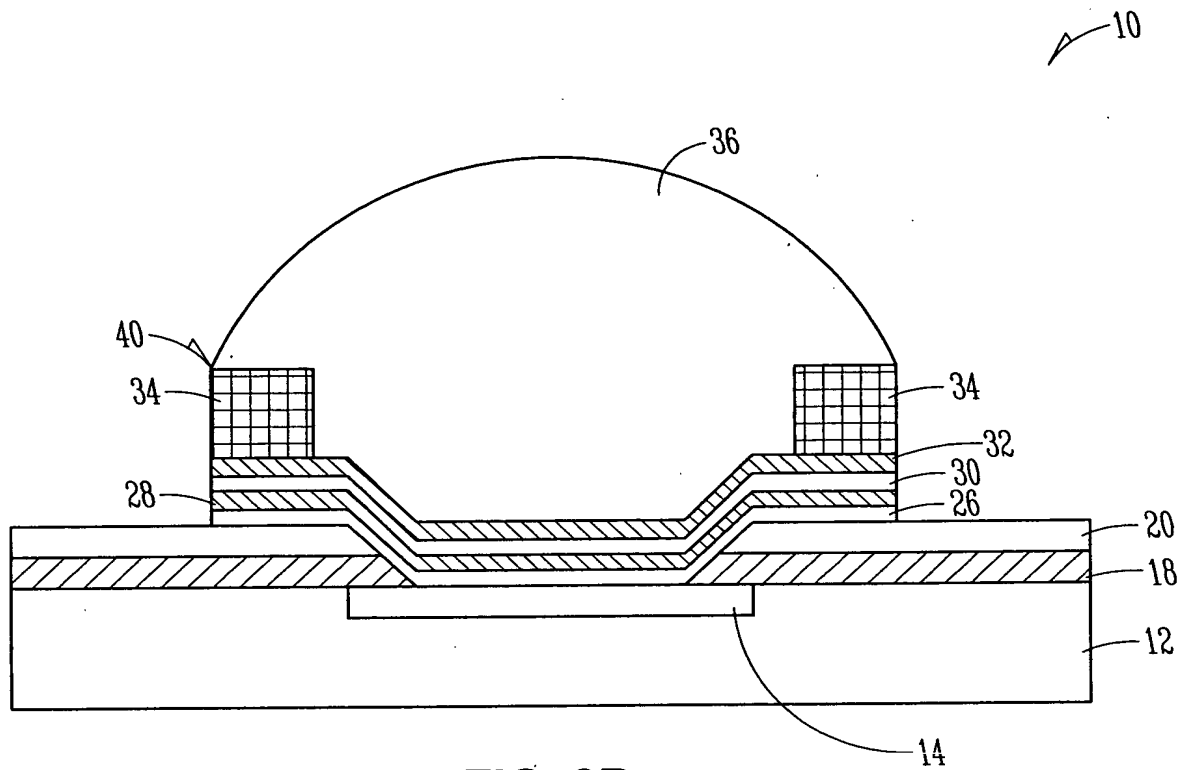


FIG. 8B

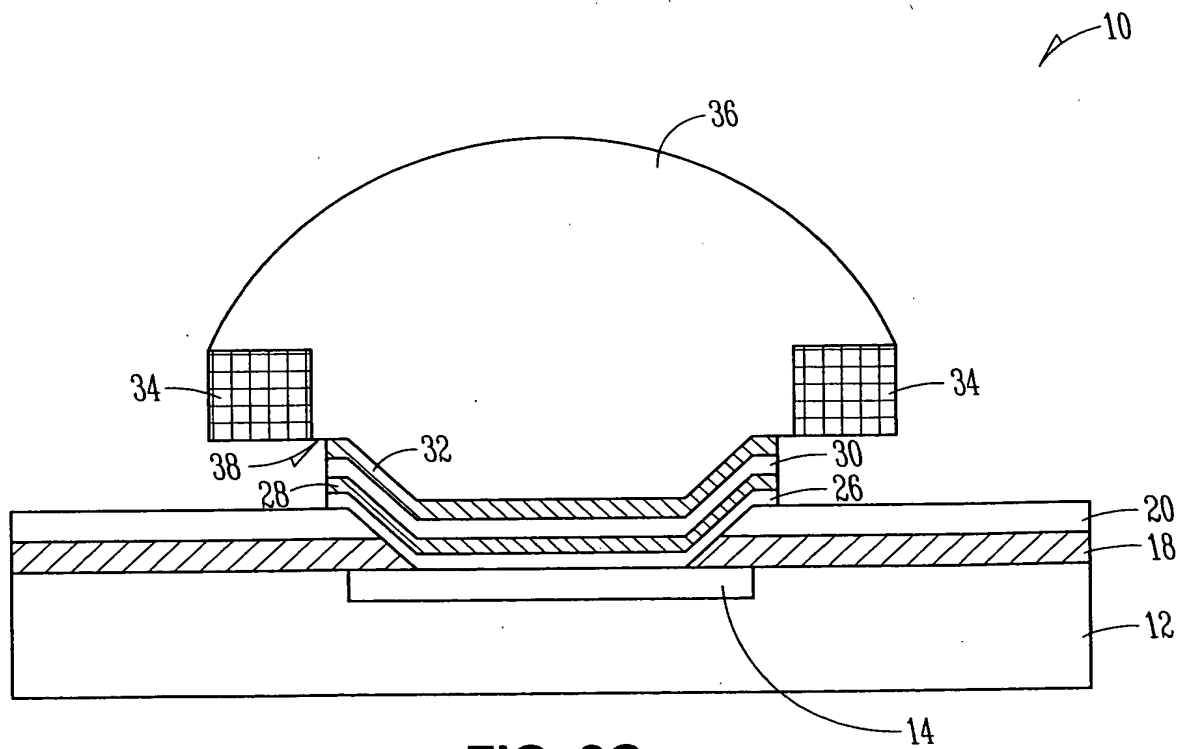


FIG. 8C

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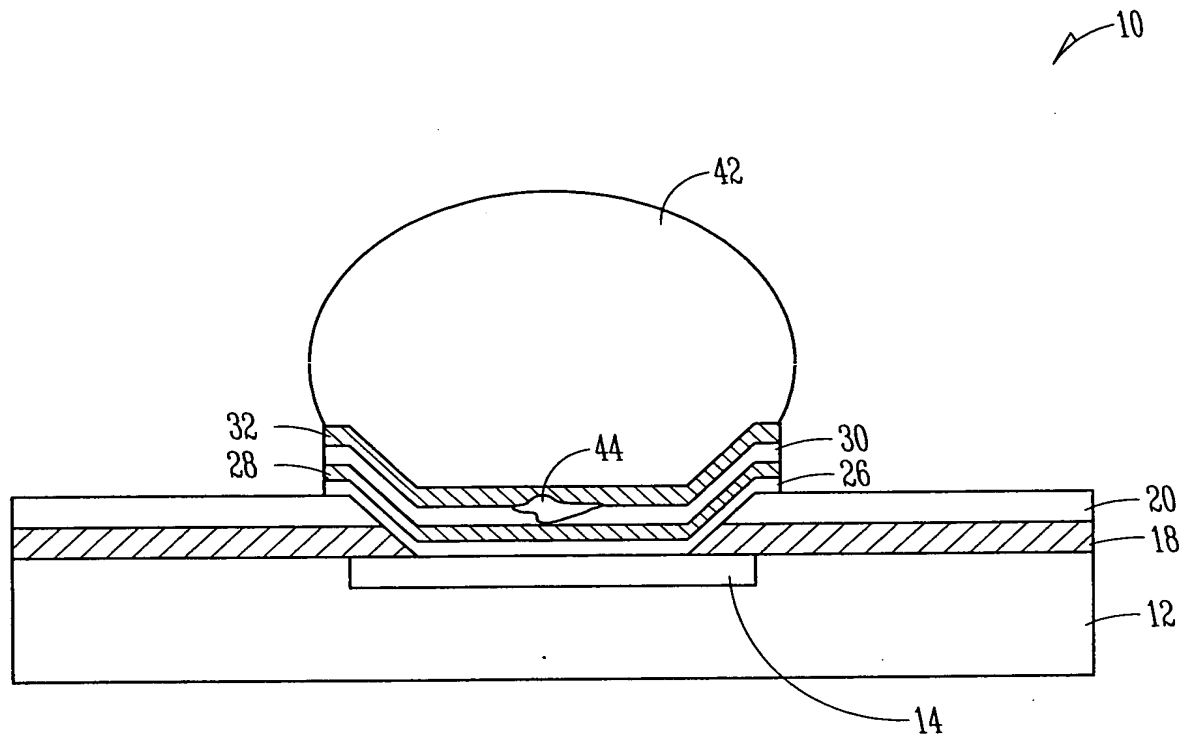


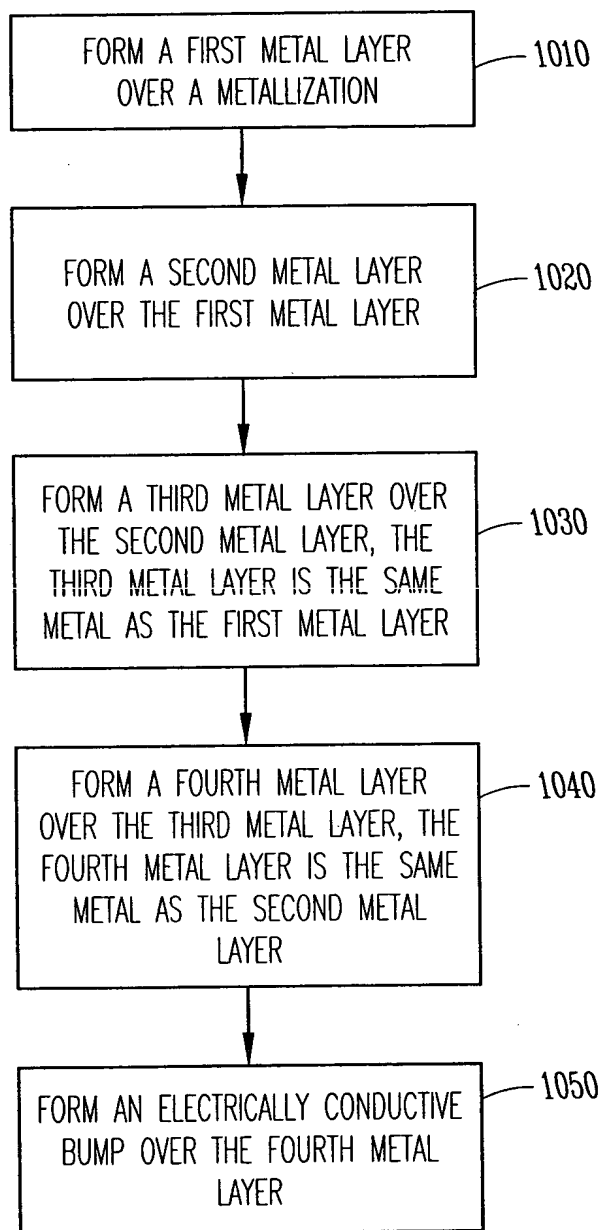
FIG. 9

TITLE:

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INVENTORS NAME: Madhav Datta et al.  
DOCKET NO.: 884.523US1

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**FIG. 10**

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